

Amendment under 37 C.F.R. §1.312  
Serial No. 10/633,538  
Attorney Docket No. 030927  
Date Response Filed: December 15, 2005

**AMENDMENTS TO THE CLAIMS**

**Listing of claims:**

This listing of claims replaces all prior versions and listings of claims in the application.

**Claim 1 (Previously Presented):** A semiconductor device, comprising:

a semiconductor substrate;

a gate electrode formed on said semiconductor substrate via a gate insulating film;

a source region and a drain region of a first conductivity type formed on both sides of said gate electrode, respectively, in said semiconductor substrate; and

a punch-through stopper region of a second conductivity type formed in said semiconductor substrate such that said second conductivity type punch-through stopper region is located between said source region and said drain region at distances from said source region and said drain region and extends in a direction perpendicular to a principal surface of said semiconductor substrate,

wherein a concentration of an impurity element of the second conductivity type in said punch-through stopper region is set to be at least five times greater than a substrate impurity concentration between said source region and said drain region,

said punch-through stopper region being formed such that a bottom of the punch-through stopper region is located in the vicinity of a well located underneath said source and drain regions and such that a bottom edge of said source and drain regions is located closer to a top of said

Amendment under 37 C.F.R. §1.312  
Serial No. 10/633,538  
Attorney Docket No. 030927  
Date Response Filed: December 15, 2005

punch-through stopper as compared with said bottom of said punch-through stopper.

**Claim 2 (Original):** The semiconductor device as claimed in claim 1, wherein a bottom of the punch-through stopper region extends deeper than the source region and the drain region.

**Claim 3 (Original):** The semiconductor device as claimed in claim 1, wherein a top of the punch-through stopper region is located at a depth equal to or less than 10 nm from a surface of a channel formed in the semiconductor substrate.

**Claim 4 (Original):** The semiconductor device as claimed in claim 1, wherein a width of the punch-through stopper region is equal to or more than 10 nm.

**Claim 5 (Previously Presented):** The semiconductor device as claimed in claim 1, wherein the source region and the drain region formed above said well are in a device region of the second conductivity type having the substrate impurity concentration, and the device region has a lower impurity concentration than said well as the substrate impurity concentration.

### **Claims 6-7 Cancelled**

**Claim 8 (Original):** The semiconductor device as claimed in claim 1, wherein the source

Amendment under 37 C.F.R. §1.312  
Serial No. 10/633,538  
Attorney Docket No. 030927  
Date Response Filed: December 15, 2005

region includes in a surface part thereof a first extension part extending along a surface of the semiconductor substrate in a direction toward the drain region, the drain region includes in a surface part thereof a second extension part extending along the surface of the semiconductor substrate in a direction toward the source region, a lower part of said first extension part forms a first pocket region extending toward said second extension part, and a lower part of said second extension region forms a second pocket region extending toward said first extension part.

**Claim 9 (Original):** The semiconductor device as claimed in claim 1, wherein a length of a gate is equal to or less than 0.1  $\mu\text{m}$ .

**Claim 10 (Original):** The semiconductor device as claimed in claim 1, wherein the punch-through stopper region is doped by one of B and P.

**Claim 11 (Original):** A CMOS integrated circuit device, comprising:  
a semiconductor substrate wherein a first device region and a second device region are defined, said first device region being formed with a first element of a first conductivity type including an inversion channel of a second conductivity type, and said second device region being formed with a second element of the second conductivity type including an inversion channel of the first conductivity type;  
a first well of the first conductivity type having a higher impurity concentration and

Amendment under 37 C.F.R. §1.312

Serial No. 10/633,538

Attorney Docket No. 030927

Date Response Filed: December 15, 2005

formed in said first device region at a distance from a surface of said semiconductor substrate;

    a second well of the second conductivity type having a higher impurity concentration and

formed in said second device region at a distance from the surface of said semiconductor

substrate;

    a first gate electrode formed on said semiconductor substrate via a first gate insulating film so as to correspond to said first device region;

    a second gate electrode formed on said semiconductor substrate via a second gate insulating film so as to correspond to said second device region;

    a first source region and a first drain region of the second conductivity type formed in said first device region in said semiconductor substrate on both sides of said first gate electrode, respectively, at a distance from said first well;

    a second source region and a second drain region of the first conductivity type formed in said second device region in said semiconductor substrate on both sides of said second gate electrode, respectively, at a distance from said second well;

    a first punch-through stopper region of the first conductivity type formed between said first source region and said first drain region at distances from said first source region and said first drain region in said first device region in said semiconductor substrate and extending in a direction perpendicular to a principal surface of said semiconductor substrate; and

    a second punch-through stopper region of the second conductivity type formed between said second source region and said second drain region at distances from said second source

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Serial No. 10/633,538  
Attorney Docket No. 030927  
Date Response Filed: December 15, 2005

region and said second drain region in said second device region in said semiconductor substrate and extending in a direction perpendicular to the principal surface of said semiconductor substrate,

wherein a bottom of said first punch-through stopper region reaches in the vicinity of said first well, and

a bottom of said second punch-through stopper region reaches in the vicinity of said second well.

**Claim 12 Cancelled**

**Claim 13 (Original):** The CMOS integrated circuit device as claimed in claim 11, wherein the first source region includes in a surface part thereof a first extension part extending along the surface of the semiconductor substrate in a direction toward the first drain region, the first drain region includes in a surface part thereof a second extension part extending along the surface of the semiconductor substrate in a direction toward the first source region, the second source region includes in a surface part thereof a third extension part extending along the surface of the semiconductor substrate in a direction toward the second drain region, and the second drain region includes in a surface part thereof a fourth extension part extending along the surface of the semiconductor substrate in a direction toward the second source region, said first extension part includes a first pocket region formed by a lower part of said first

Amendment under 37 C.F.R. §1.312  
Serial No. 10/633,538  
Attorney Docket No. 030927  
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extension part and extending toward said second extension part, and said second extension part includes a second pocket region formed by a lower part of said second extension part and extending toward said first extension part, and

    said third extension part includes a third pocket region formed by a lower part of said third extension part and extending toward said fourth extension part, and said fourth extension part includes a fourth pocket region formed by a lower part of said fourth extension part and extending toward said third extension part.

**Claim 14 (Original):** The CMOS integrated circuit device as claimed in claim 11, wherein lengths of the first and second gate electrodes are equal to or less than 0.1  $\mu\text{m}$ .

**Claim 15 (Original):** The CMOS integrated circuit device as claimed in claim 11, wherein the first punch-through stopper region is doped by one of B and P, and the second punch-through stopper region is doped by the other one of B and P.

#### **Claims 16-20 Cancelled**

**Claim 21 (New):** The semiconductor device as claimed in claim 1, wherein the punch-through stopper region is formed such that a bottom of the punch-through stopper region reaches the well.

Amendment under 37 C.F.R. §1.312

Serial No. 10/633,538

Attorney Docket No. 030927

Date Response Filed: December 15, 2005

**Claim 22 (New):** The CMOS integrated circuit device as claimed in claim 11, wherein the bottom of the first punch-through stopper region reaches the first well and the bottom of the second punch-through stopper region reaches the second well.